3			· · · · · · · · · · · · · · · · · · ·		1	D	nat Shodiers
Work Order ID 80492 <i>February-21-12 3:10:09 PM</i>		*804	192*		2		Page 1
	H/RH Qty: 2.00 *2*	Accept	*N900040 Cust Item ID: Customer:	ົ 1100)* Se	etup Start Stop	10.21
	Date: 12 07	•	Date:		Rı	ın Start Stop	"NRT"
Sequence ID/ Operation Work Center ID Descrip		Set Up/ Run Hours	Tool ID Tool	# Plan Code	Accept Qty		Reject Insp. Number Stamp
Draw Nbr Revision Nbr		Kun Hours				Qty	Number Stamp
IIN-D206-817 B					Λ		
*100 *100* Document Control	ENT CONTROL Memo Photocopy bluefile & type labels p	0.00 0.00 er PPP D206-817-011 CHG	001		45°	Cor mi	B 23 (1) 5 12-3-20
110 Pick Kit *110* Packaging Packaging	Мето	0.00			4] 3/2e	
. 120 QC4-100' *120* QC	% Inspect kits for completeness Memo	0.00				12	B 23 (I

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W/O:			WC	ORK ORDER CHANGES	5			•
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA: _	Date: _	
	Resc	olution:	Disposition	n:	QA: N/C CI	osed:	Date: _	
NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCF	()		
		Description of NC		Corrective Action Section I		Verification	n Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspecto
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February-21-1	2 3:10:09 PM	1		OU14	197						Page 2
Item ID: Revision ID:	D206-817-0	011		Accept	*N900	040	100)*	Setup Star	* *N	S1*
Item Name:	Screw-In Wir	ndshield, LH/RH							Stop	• *N	S2*
Start Date:	21/02/2012	Start Qty: 2.00	*2*		Cust Item						() /
Required Date Reference:	: 00/03/2012	Req'd Qty: 2.00	*2*		Customer:						
Approvals:	Process Pla	an:	Date:	Tooling:		ate:		I	Run Star	"17	R1*
	QC:		Date:	_ SPC (Y/N):	D	ate:			Stop	` *N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*130		Packaging		0.00				121	3 23	SV	(IV)
Packaging Packaging		Memo Identify and 011Location	pack for shipping as per	0.00 PPP D206-817-					J		
		PPP Rev:									
140		QC21- Final Inspection -	Work Order Release	0.00							
*14 ∩ *		Memo		0.00				MC	5_12	03	26
Quality Control					0 1 29	3				/	ms
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W/O:			WC	ORK ORDER CHANG	GES				9 .
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	R	esolution:	Disposition	n:	QA: N/C C	losed:		Date: _	
NCR:	CR:		WORK ORDI	ER NON-CONFORM	ANCE (NC	₹)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	tion B Sign 6 Date	Verific Secti		Approval Chief Eng	Approval QC Inspector
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Work Order ID: 80492

80492

Parent Item: D206-817-011 *D206-817-011*

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 21/02/2012

Required Date: 06/03/2012

Page :

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A 12.02.14 NEW ISSUE DD VERF:

	Comments:	PP REV:A 12.02	.14 NEW ISSUE	י טט	ERF:		•							
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M	D4543-1		Manufactured	No			110	Each	0.0000		%			, (<u>)</u>
,	*D4543-1* Retainer, Outer, LH	f								** 5	493		_ L	S)
M	D4543-2		Manufactured	No			110	Each	0.0000	1,0	2		1	
	D4543-2 Retainer, Outcr, RH	:								** _{	N 494		40	23%
W	D4543-3		Manufactured	No		•	110	Each	0.0000		Į. /			
	D4543-3	•						•		**	Sug	6 8049	5	54
m	Retainer, Outer, LH D4543-4		Manufactured	No			110	Each	0.0000		2	`		,
W. J	*D4543-4* Retainer, Outer, RH		Manufactured					Euch	0.0000	**	FU 49	Ç	X	_\$
M	D4544-1 \		Manufactured	No			110	Each	1.0000	1	2		1	α Λ
	D4544-1								CD 4	S** 8	U497),,		
	Retainer, Center				Location		Loc C		Loc Code	1 NODE	acen	wit		M
	•*				hai		Lock	ı. I	Loc Code	7 100				
Α,						79386		1					\wedge	
NH	D4545-041		Manufactured	No			110	Each	0.0000	1 -}	2	/	//	
	D4545-04 Retainer, Inner, LH (Lower)	.1								**	13819	4254	<i></i>	
M	D4545-042		Manufactured	No			110	Each	0.0000	1	2		\mathcal{D}	
1	*D4545-04	2*					•			**	A819	7775		
	Retainer, Inner, RH (Lower) D4545-043			-	•		A	• •			()		/	
Why	· 	O+ /	Manufactured	No			110	Each	0.0000	1 7	2 2 2 2		11_	(کے
. '	*D4545-04 Retainer, Inner, LH (Side)	37						J		** (<u>B</u>	4937	7) D	13/23	$-\Psi$
	. , , (4,40)	₹	•				•	N	/purl.s	1 101	10.00	1		1
								V	•	1 1904	veev	wer		

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Part No: _		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

Approval QC Inspector

NCR:			DER NON-CONFORMAN	ER NON-CONFORMANCE (NCR)						
*		Description of NC		Corrective Action Section B	Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto		
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٠.	, Picklist Print February-21-12 3:10:13 PM							Page 2
	Work Order ID: 80492		*80492*					
	Parent Item: D206-817-011		*D206-817	7_ 011 *				
	Parent Item Name: Screw-In Winds	shield, LH/RH	177 (70)-(3 (7	-() (Start Date: 21/02/2012 Start Qty: 2.00 - [[]	Required Date: 06/03/2012 Required Qty: 2.00
W	D4545-044	Manufactured	No	110	Each	0.0000	, 1 , 2	
PFCN !	*D4545-044* Retainer, Inner, RH (Side)					0	(12 x 1.05 (38/9)	38) I referent
M	D4545-045	Manufactured	No	110	Each	0.0000	2	()
•••	*D4545-045* Retainer, Inner, LH (Top Corner)		•				** (38/9)	36 SP
~1	D4545-046	Manufactured	No	110	Each	0.0000	. 1 2	_ {/ /
4	*D4545-046* Retainer, Inner, RH (Top Corner)						** 38	9350
W.	D4545-047)	Manufactured	No	110	Each	0.0000	1, 2	
4	*D4545-047* Retainer, Inner, LH (Top)						** B8/	941 St.
$\sqrt{}$	D4545-048 \	Manufactured	No	110	Each	0.0000	1 . 2	' /)
<u>'</u>	*D4545-048* Retainer, Inner, RH (Top)						** B8/9	40 S/ 12/3 p3
M-	D4594-1	Manufactured	No	110	Each	0.0000	1 2	
	D4594-1						** 805	06
M	AN525-10R7	Purchased	No	110	Each	168.0000	95 1 190	
•	*AN525-10R7*						** /20833	3 (c1/3/2011)
			Location	Loc C	<u>Otv</u>	Loc Code		
			ST345		168			
			115371 116737		24 44		<u></u>	,
			118686		100			

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W/O:			WO	RK ORDER CHANG	ES				~ "
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<u></u>									
		•							
Part No	<u></u>	PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A:	Date: _	
	Resc	olution:	Disposition	1:	_ QA: N/C C	losed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCI	R)			
		Description of NC		Corrective Action Secti		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector
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•.	, Picklist Print February-21-12 3:10:14 PM					Page 3
	Work Order ID: 80492 Parent Item: D206-817-011 Parent Item Name: Screw-In Windsh	ield, LH/RH	*80492* *D206-817-0)11*	Start Date: 21/02/2012 Start Qty: 2.00 /	Required Date: 06/03/2012 Required Qty: 2.00
vl)	*MS21059L08 ; *MS21059L08*	Purchased	No	110 Each	215.0000 23 46	
			Location ST300 112314 12706	<u>Loc Oty</u> 215 200 15	Loc Code //23/4	
h/	*M\$21075L08	Purchased	No	110 Each	364.0000 1 2 2	
			Location ST303 111578 120560 ST304	Loc Qty 302 2 300 62	Loc Code AUS60	- - -
M	MS27039-08-10 *MS27039-08-10 Screw	Purchased	120121 No	62 110 Each	168.0000 22 44 **	
M	NAS1149DN832J *NAS1149DN832J WASHER	Purchased	Location Mezz 5865 No	Loc Oty 168 168 110 Each	Loc Code 2,256.000 22 44 **	Carps po C
•	WASHEK		Location ST298 119717 120422	Loc Oty 2256 256 2000	Loc Code //9 7/7	Pto >

w/o : 80	492	WORK ORDER CHANGES					, ,
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
20323	110	D4595-150-25 Ormwest Charge		# 93		C (2.03,27	2/3/26

Part No:	D206-817-011 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC	Corrective Action Section B			Verification Approval	Annroyal	
		Section A	Initial Chief Eng	Action Description -Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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IIN-D206-817

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4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

		LONGITUDINAL		
Installation	Weight	Arm	Moment	
D206-817-011	2.8 lb	40' in	112 in-lb	
Screw-In Windshield Modification Kit	1.3 kg	1.∕0 m	1.3 m-kg	

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4543-1	
4	D4543-1	RETAINER, LH OUTER (LOWER) \(\)
	D4543-2 D4543-3	RETAINER, RH OUTER (LOWER)
		RETAINER, LH OUTER (SIDE)
	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
. 1	D4545-041	RETAINER, LH INNER (LOWER) '
11	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
1	D4545-045	RETAINER, LH INNER (CORNER)
1	D4545-046	RETAINER, RH INNER (CORNER)
1	D4545-047	RETAINER, LH INNER (TOP)
1	D4545-048	RETAINER, RH INNER (TOP)
1	ıD4594-1	PLATE
N. " "1924 A		SEALANT TAPE (25 LONG)
95	AN525-10R7	SCREW
23	MS21059L08	NUTPLATE
. 1,	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW!
22	NAS1149DN832J	WASHER (OR AN960JD8)

Revision: B

Date: 12.02.01